



SPECIFICATION SHEET

White Lacquer Proof Primer

Product: X-4985

Primers & Pre-Treatment Coatings

11/2019

DESCRIPTION:

White Lacquer Proof Primer is a high grade phenolic modified alkyd type rust inhibiting primer for application on iron, steel, fiberglass or wood. This product offers an excellent combination of properties including fast-drying and good adhesion over properly prepared surfaces, as well as good protection against rusting. It is a lacquer proof primer which means that finish coats such as nitrocellulose lacquers may be applied directly over it without lifting or wrinkling. **It is the recommended primer for use with Farwest Skythane Two-Component Urethanes.**

RECOMMENDED USES:

White Lacquer Proof Primer is for use on iron, steel, fiberglass or wood surfaces.

SURFACE PREPARATION:

Remove loose rust and scale with 695 Rynolite Chemical Cleaner-Etcher and wire brush. All surfaces should be free of foreign particles and contaminants.

COLORS & TINTING: White

THINNING: This product should not be thinned unless absolutely necessary. If necessary for even spraying, thin with 605.

CLEAN-UP: Equipment and tools may be cleaned with 605 Synthetic Thinner and 615 Wash Thinner.

APPLICATION: Spray application is recommended for best results. For conventional spray: thin to 20-24" Zahn #2 Cup.

COVERAGE: 300 sq. ft. per gallon @ 2 mils dry film thickness

DRY TIME:

Dry to touch in 30 minutes. Tack free in 1 hour. Recoat in 1 hour. Dries hard within 2 hours.

VEHICLE TYPE: Phenolic Modified Alkyd Primer

WEIGHT PER GALLON: 11.20 pounds per gallon.

% SOLIDS: 37-39% by volume. 59-61% by weight.

FLASH: 80°F

V.O.C.: 540 grams per liter.

VISCOSITY: 78-82 k.u.

CAUTIONS:

CONTAINS PETROLEUM DISTILLATE: VAPOR HARMFUL. MAY AFFECT THE BRAIN OR NERVOUS SYSTEM CAUSING DIZZINESS, HEADACHE OR NAUSEA. CAUSES EYE, SKIN, NOSE AND THROAT IRRITATION. Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal.

PRECAUTIONS: Keep away from heat and flame. Prevent build-up of vapors by opening windows and doors to achieve cross ventilation.

USE ONLY WITH ADEQUATE VENTILATION. Do not breathe vapors or spray mist. Ensure fresh air entry during application and drying. If you experience eye watering, headache or dizziness, or if air monitoring demonstrates vapor/mist levels are above applicable limits, wear an appropriate, properly fitted respirator (NIOSH/MSHA approved) during and after application. Follow respirator manufacturer's directions for respirator use. Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Close container after each use.

KEEP OUT OF REACH OF CHILDREN.

First Aid: If swallowed, do not induce vomiting. Call physician immediately. If you experience difficulty breathing, leave area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately. In case of eye contact, flush immediately with plenty of water for at least 15 minutes and get medical attention. For skin contact, wash thoroughly with soap and water.

SPECIAL INSTRUCTIONS:

IF SPILLED: Contain spilled materials and remove with inert absorbent. Dispose of contaminated absorbent, container and unused contents in accordance with local, state and federal regulations.

DISPOSAL OF OILY RAGS: Rags and other waste materials soiled with this product may spontaneously catch fire if improperly discarded. Soak soiled rags and waste immediately after use in a water-filled, closed metal container.

In Case of Chemical Emergency call ChemTrec (24hr): 1-800-424-9300

Farwest Paint Mfg Co

4522 S 133rd St ~ Tukwila, WA ~ 98168

www.farwestpaint.com

T: (206) 244-8844 F: (206) 246-7691